## THREAD COMPOUND TECHNICAL DATA

## ALL-STAR



## - Product Specifications

| Service Rating | $200^{\circ} \mathrm{C} / 392^{\circ} \mathrm{F}$ |
| :--- | ---: |
| Drop Point | $240^{\circ} \mathrm{C} / 464^{\circ} \mathrm{F}$ |
| Brushability | $-18^{\circ} \mathrm{C} / 0^{\circ} \mathrm{F}$ |
| Torque Correction Factor | 1.11 |

NOTE: The torque correction factor is influenced by a variety of conditions such as pipe size, thread geometry, drilling mud contaminants, and drilling environment. In all applications experience and prior knowledge should be used to adjust make-up torques as the torque correction number provided is relative.

- All-Star is a premium quality rotary joint compound containing $60 \%$ finely powdered metallic lead to absorb shock and protect connections from thread galling and seizing under balanced high loads. Non-metallic particles is used in the formulation to prevent metal compaction in the shoulder and thread roots ensuring a clean breakout.


## - Service Recommendations

Drill collars at maximum torque in severe drilling conditions

- Packaging
10 L Metal / 2.5 gal Net $20.4 \mathrm{~kg} \quad$ Net 45 lb

Refer to Manufacturer's Material Safety Data Sheet for Precautionary and Handling Information

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